Technical Report

Date: 04/15/2020

Subject: Contaminant Removal by Purashield Air Filtration Unit

Scope

This report is intended to communicate the aerosolized contaminant removal efficacy of Purafil's Purashield filtration equipment. Airborne contaminant removal was assessed on a completed Purashield-500 (CPUM-500) unit with aerosols carrying viruses and bacteria. Standardized third-party testing revealed significant airborne microbial reduction in as little as one hour by the Purashield unit in a test space representative of residential and commercial rooms and offices.

Experimental Method

All testing was performed by the Guangdong Detection Center of Microbiology (Guangzhou, CN). Measurements were collected in accordance with the Technical Standard for Disinfection (2002 Ministry of Health P.R. China)-2.1.3.[1] General test conditions specified by the standard are outlined in Table 1 for convenience.

Table 1. Conditions of Purashield Air Cleaning Evaluation

Microbial Contaminants	H1N1 Influenza A; *Staphylococcus albus* 8032
Air Circulation?	Yes
Room Volume	1059ft^3 / 30m^3
Duration	1hr
Temperature	Ambient
Relative Humidity	50-70%
Device flowrate	353 CFM / 600 CMH

Two separate tests were conducted using the Influenza A subtype H1N1 virus and *Staphylococcus albus (*also called *Staphylococcus epidermis*). The aerosols carrying the contaminant were introduced into the 30m^3 test chamber and circulated throughout the space for one hour. Initial control and final sampling measurements over three independent trials for each contaminant were used to ascertain CPUM-500 reduction rates.

Described test results on Purafil molecular media were performed through the same methodology. 500g of Purafil molecular media was placed in a 1m^3 test chamber and exposed to the same aerosols carrying microbial agents over a 2hr measurement period.

Results and Discussion

Overview of Test Conditions

Commonly-used HEPA filtration measurements are based non-biological components, such as DOP/PAO (0.3µm particles) and sodium flame challenge evaluations (0.58µm particles)[2,3] Typical 99.97% removal efficiency claims on 0.3µm particle sizes are derived from uniform, unidirectional flow tests.[3] Conversely, chamber tests like the one implemented here with the Purashield-500 unit also account for natural non-uniformities in air mixing in a realistic end-use environments for air purifiers, which can foster lower measurable particulate removal efficiencies. Differences in the size, shape, and other physical characteristics of aerosols carrying viruses and bacteria can furthermore generate disparate transport behavior from relatively invariable and inert filtrates. Additionally, HEPA filters themselves do not have the capacity to protect themselves from microbial contaminants, creating leakage risk potential over time. To address these issues, Purashield technology offers multiple layer of filtration to enhance both performance and safety for indoor air cleaning. Laboratory evaluations on actual microbial agents in realistic use environments, as performed here with Purashield, provide a more accurate reflection of aerosolized contaminant removal efficacy for filtration products.

Over a one hour test period, 20 air exchanges were achieved by the Purashield-500 unit in the 30m^3 test chamber. The large turnover rate demonstrates how the Purashield-500 unit can easily achieve the recommended 9 air exchanges within relatively short time periods in commercial workspaces and residential rooms.

Airborne Contaminant Removal Efficacy of Purashield Filtration Unit

Laboratory test data for viral and bacterial removal efficacy are outlined in Table 2. Measurements reveal average removal rates of **99.22%** against aerosols carrying viruses and **98.42%** against aerosols carrying bacteria for CPUM-500 over just one hour of operation. Longer operational times would likely increase these rates through providing longer contact time with airborne contaminants. Results show the capacity of Purashield to significantly and permanently reduce the concentration of airborne contaminants over relatively short operational periods.

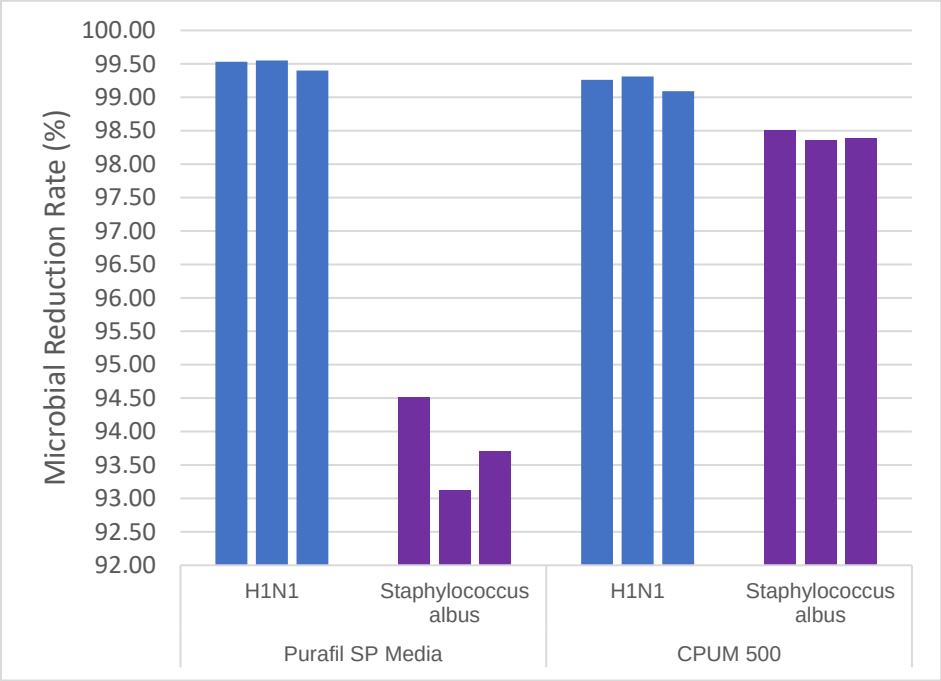
Table 2. Chamber Testing Measurements on Purashield (CPUM-500) Unit

Contaminant	Trial (#)	Airborne Microbial Content ($TCID_{50}/m^3$)		Kill Rate (%)
		Initial	After 1hr	
Staphylococcus albus 8032	1	5.7×10^4	5.5×10^2	98.51
	2	5.8×10^4	6.2×10^2	98.35
	3	5.9×10^4	6.4×10^2	98.39
Influenza A subtype H1N1	1	6.11×10^5	1.06×10^3	99.26
	2	7.65×10^5	1.34×10^3	99.31
	3	9.04×10^5	1.80×10^3	99.09

Comparison to Purafil Molecular Media Testing

Similar testing on Purafil Molecular media, one of Purashield's patented filtration components, was also performed seperately. Calculated removal rates of both the CPUM-500 unit and Purafil Molecular SP media are displayed together in Figure 1 to facilitate comparison.

Figure 1. Filtration Efficacies for Purafil Products



The significantly higher bacterial aerosol reduction of the CPUM-500 unit in comparison to Purafil molecular media-alone is enacted by combinatorial filtration from Puraward, molecular media, and HEPA filtration in the Purashield unit. It is important to note that tests conducted on Purafil molecular media alone were performed for twice as long (2hr vs. 1hr) and with a magnitude higher microbial concentration (Intial $TCID_{50}/m^3 \approx 10^6$ vs 10^5) than measurements acquired with Purashield-500. These conditions would enhance contact time in the media-only evaluations relative to described testing for the Purashield unit, and likely account for ~0.1% differences in H1N1 reduction calculations between Purafil molecular media-only and CPUM-500.

Conclusions

Test data on actual microbial contaminants show Purashield can provide effective filtration in spaces with aerosols carrying contaminants. Measurements using the CPUM-500 unit suggest the Purashield removes >**99.2%** of aerosols carrying viruses similar to H1N1and >**98.4%** of aerosols carrying bacteria similar to *Staphylococcus albus* within only 1hr of operation. The complete Purashield unit, which utilizes several filtration technology layers, generates enhanced filtration capability in comparison to a single filtration media alone under impressively half the exposure time and a magnitude lower initial contaminant concentration. As such, Purashield filtration devices enact effective removal capability for a wide array of aerosolized contaminants.

References

1) Antibacterial and Cleaning Functions of Household and Similar Electrical Appliances. From *Methods for the Determination of Inhalable Particles in Air in Public Places "Technical Standard for Disinfection*. Ministry of Public Health. 2002 ed. Peoples Republic of China.

2) Meek J.; Milholland D.; Litauszki L. Alternative Methods for HEPA Filter Leak Detection. *Pharm. Eng.* **2011**, 2 (31), 22-32

3) Comparison of High Efficiency Particulate Filter Testing Methods. International Atomic Energy Agency. Vienna, AT. **1985**.